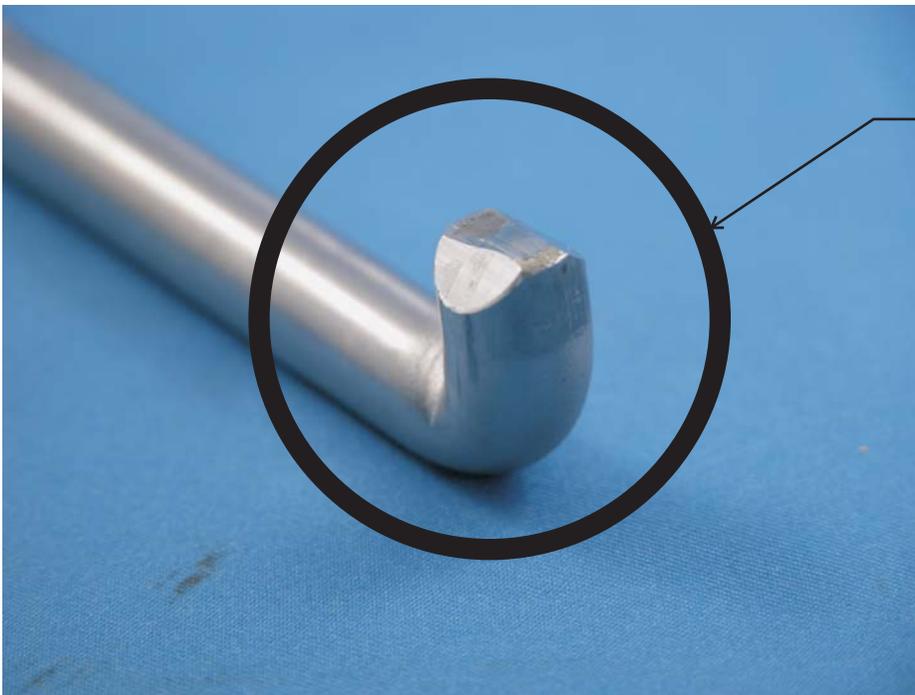

SERVICE BULLETIN

Subject: Change to B330 and B530 Hinge Pin

Effective with B530P, serial number 11061320014023 produced on 6/17/2011, the hinge pin's design was changed to allow more space between the end of the pin and the inside of the door frame. The part number of the hinge pin (03-3874-01) remains the same and all current service stock is of the new design.



New Pin has
Chamfers

If a door insert on a B330P, B530P or B530S door separates from the door, the recommended repair is replacement of the door and the hinge pins.